

# WINDOWS & DOORS

SUSTAINABLE, BEAUTIFUL, ENERGY EFFICIENT WINDOWS AND DOORS

 Showroom

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**THANK YOU!**  
FOR ENQUIRING WITH US

# CONTENT

At the cutting edge of innovation, our window and door systems are engineered to be energy efficient, low maintenance and deliver the highest levels of security.

With slim sightlines and a choice of traditional woodgrain, colour or contemporary finishes, they also offer huge design flexibility.

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# WE BUILD A BETTER FUTURE

## ABOUT US

# 01



## OUR STORY ... SO FAR



**Feel Warm started off as just a sole trader in a van installing windows, doors and the occasional conservatory roof. 6 Years later we are a multi discipline team servicing approximately 10 local customer installations every single day.**

Feel Warm opened the doors to it's first showroom on Radford Street in Stone in 2018 and went from strength to strength. Having started out with only 2 installation teams the company today operates across the Staffordshire area and is usually working on up to 10 different projects every single day. In 2020 Feel Warm opened it's first industrial storage unit on Beacon business park in Stafford and very

rapidly expanded into it's second neighbouring unit in January 2021. Now employing some of the best installers, electricians and plasterers in the county Feel Warm has become a trusted firm when it comes to home improvements in the Fenestration Industry and with more and more customers coming to Feel Warm every day we continue to grow with each new order.



## WHO WE REALLY ARE

We are a family business which is now more of an extended family as we continue to recruit the very best talent that the local area has to offer. Since Feel Warm was remodelled in 2018 we have strived to offer our staff the very best of conditions, we believe in home growing our teams skill sets and instilling our values that made the company what it is today in every single member of our team.



## WHAT WE DO

Put simply we help our customers make their lives better. We create beautiful living spaces for families to enjoy for years to come. Everything we do we do responsibly and we always ensure your installation is completed according to industry standards and where required we ensure you have all the regulatory paper work needed.

## CUT THE COST OF HEATING YOUR HOME

*Our energy efficient window and door system is built around a thermally efficient five chamber German engineered low maintenance PVC-U system. These chambers create a series of thermal barriers between cold air outside and warm air inside your home.*



## UPVC WINDOWS AND DOORS



*Whether you want double or triple glazing, classic or ultra-modern styles, our product range makes your choices elegant, simple and clear. Combining design and aesthetics with precision German engineering brings together looks, performance and durability*

### ▼ STYLE AND ELEGANCE

Combining award winning design and aesthetics with precision German engineering, Aluplast windows are five chamber thermally efficient windows delivering exceptionally clean and slim sightlines. Aluplast windows are both attractive in appearance and effective in application. The profiles and matching glazing beads result in windows and doors with classic styling and tremendous appeal.

### ▼ SUSTAINABILITY AND ECO-MANAGEMENT

The raw materials used for our window profiles are based on a calcium-organic chemical compound that is strictly lead-free. We offer window systems that can be fabricated and recycled in an ecologically managed system. An ecologically sound production process as well as a sustainable designed work place form a crucial part of the aluplast eco guidelines, which are reflected in our suppliers environmentally friendly products and processes manufactured under strict legislation.

## UPVC PRODUCTS



### 01 // UPVC WINDOWS

Windows define the character of your property. The Aluplast window systems bring a global leading and technically advanced offering to the UK, combining a highly flexible slim sightline and fully sculptured design, with cutting edge energy efficiency, security and weather performance.

Available in a wide choice of wood grain finishes and colours, our casement, French and tilt and turn window ranges can also be manufactured to offer a perfect match to the individual characteristics of your home.



### 02 // UPVC DOORS

A door's appearance is important but it's also about much more than first meets the eye. A door is the first part of your home that you reach out to at the end of the day, the reassuring 'click behind you' that shuts out the stresses of the day and the thing that keeps you and your family safe from the world outside.

The Aluplast door framing system has been designed to work with leading door hardware systems and subjected to the most rigorous security tests. Featuring steel reinforcement and local thickening of profile walls, our low maintenance system provides the perfect frame for PVC-U panel and glass doors.



## WE OFFER YOU THE BEST



WE ARE DRIVEN BY CREATING SOLUTIONS THAT BENEFIT YOUR FAMILY AND THE ENVIRONMENT.

ALL OF OUR PRODUCTS AIM TO REDUCE WASTING ENERGY

### KEY FEATURES

- + **COMPLETE RANGE OF SIZES, SHAPES, STYLES AND GLASS DESIGNS.**
- + **CASEMENT WINDOWS – TOP OR SIDE HUNG OUTWARD OPENING, TILT AND TURN WINDOWS INWARD OPENING, FRENCH WINDOWS, BAY WINDOWS AND SHAPED WINDOWS.**
- + **COMPREHENSIVE CHOICE OF COLOURS INCLUDING LOW MAINTENANCE WOODGRAIN AND FLAT COLOUR FINISHES.**
- + **FIVE CHAMBER PROFILE DESIGN ENHANCES ENERGY EFFICIENCY WHILE DOUBLE AND TRIPLE-GLAZED OPTIONS DELIVER THERMAL PERFORMANCE OF UP TO AN INDUSTRY LEADING A+ OFFICIAL BRITISH FENESTRATION RATINGS COUNCIL WINDOW ENERGY RATING (WER).**

### EXPRESS YOURSELF

*All of our coloured foil finishes feature innovative technology, which improves performance characteristics, providing a much longer life cycle of the surface finish.*

*Our lamination foils utilise special patent-protected pigments, which considerably reduce the surface temperature of coloured foil finished*

*profiles. There is an extensive range of coloured foil finishes to choose from – Just ask our installation consultant to see a swatch.*



## WOODEC - INSPIRED BY NATURE

*The new generation of wood surfaces for windows*  
*An astonishing wood effect and unique feel, together with all the advantages of a plastic window: that's what you get with the new woodec window finish. woodec not only looks like the natural material, it also feels particularly real and is virtually indistinguishable from real wood.*

*The new wood laminations give interior spaces a pleasant and contemporary atmosphere, while outside they give the house an upmarket appearance.*

*The deep embossing gives woodec its natural feel yet is easy to clean.*

*woodec can be used for interior and exterior surfaces and is available in four laminations.*



Turner  
Oak Malt

Turner Oak  
Tofee

Sheffield Oak  
Alpine

Sheffield Oak  
Concrete



## ENERGY EFFICIENT

**Energy Window** Aluplast Ideal 70 PVC-U Window System A+ Rated

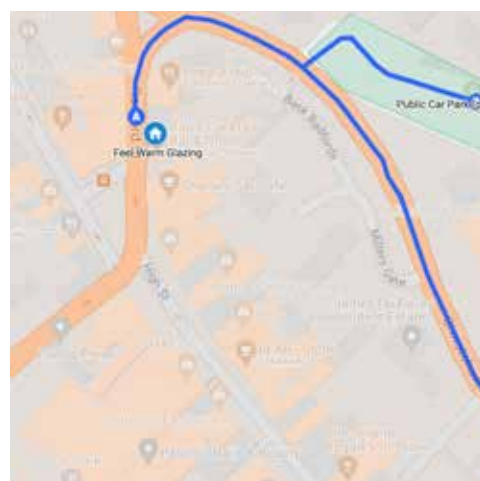
**A+ A B C D**

*aluplast low maintenance PVC-U energy efficient windows and doors achieve the highest thermal insulation ratings.*



### VISIT OUR SHOWROOM

5 Radford Street, Stone,  
ST15 8DA



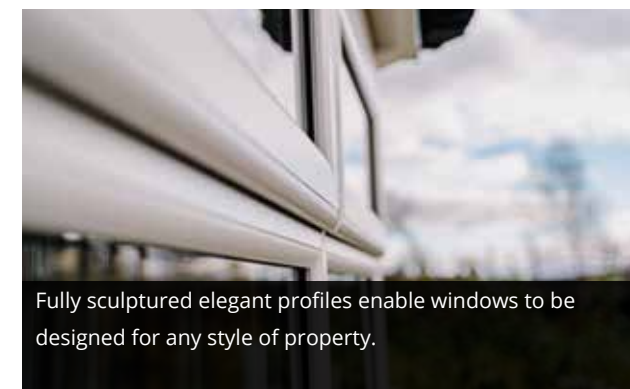
*Visit our showroom in the beautiful town of Stone with public car parking available on Christ Church or Morrisons Car Park.*

[www.feelwarm.co.uk/showroom](http://www.feelwarm.co.uk/showroom)



### 01 CASEMENT

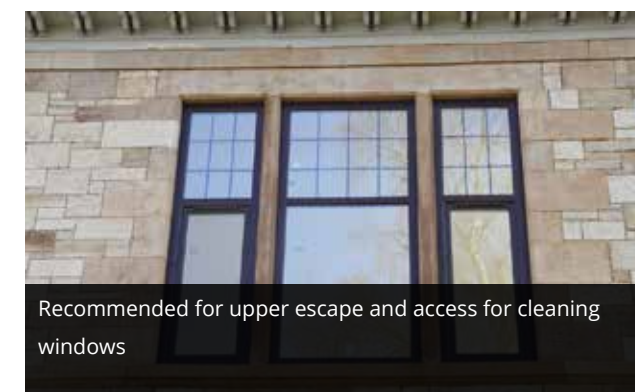
We provide a complete range of sizes, shapes, styles and glass designs as well as a comprehensive choice of colours including low maintenance woodgrain and flat colour finishes. Five chamber profile design enhances energy efficiency while double and triple-glazed options deliver thermal performance of up to an industry leading A+ official British Fenestration Ratings Council Window Energy Rating (WER).



Fully sculptured elegant profiles enable windows to be designed for any style of property.

### 02 TILT AND TURN

This popular, practical window opens in two ways, either opening inward or tilting backward. This makes cleaning your windows incredibly easy especially if you have restricted access on the outside of your home. A first choice for modern apartments and high rise structures.

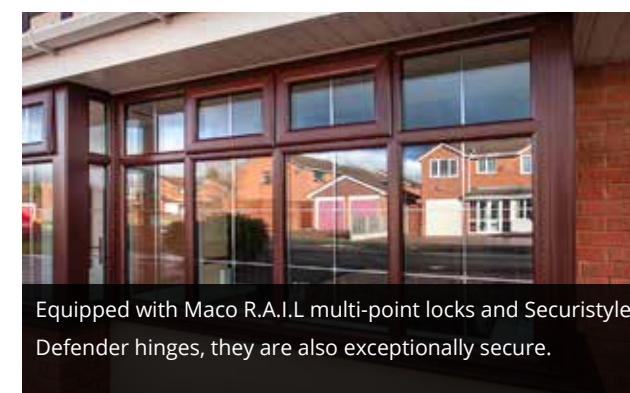


Recommended for upper escape and access for cleaning windows

### 03 BAY AND BOW WINDOWS

Multi chambered profiles and a choice of glazing enables bay and bow windows constructed from Aluplast profiles to achieve energy ratings of A+ and U-values of just 1.2 w/m<sup>2</sup>k.

Slender sightlines, sculptured sashes and matching beads ensure they adhere to the highest standards of style.



Equipped with Maco R.A.I.L multi-point locks and Securistyle Defender hinges, they are also exceptionally secure.



## COMPOSITE DOORS



*Our door frames feature thermal inserts made from 100% recycled PVC-U for enhanced sustainability and thermal efficiency.*

### ▼ COMPOSITE CONSTRUCTION

Our composite door collection combines strength, security and style in a door that requires virtually no maintenance\*. How do we do it? It's the composite construction of the door which combines different materials for extra strength, to keep your home warm and secure all year round.

### ▼ HARD FACED!

On the outside, a robust glass reinforced 4mm plastic (GRP) skin with a realistic woodgrain finish provides the tough face that your door presents to the world. This exterior skin is much less prone to scratching and denting than steel-faced doors, and will never need painting or varnishing unlike a timber door.

## SUSTAINABLE & ENERGY EFFICIENT

*For many years, PVC-U windows and doors have been recognised as the durable, low maintenance and energy efficient option. Now, thanks to recent advances in recycling, PVC-U windows and doors are the first choice material for sustainability too. It means that choosing to buy your PVC-U windows and doors from us is good for your home, your pocket and the environment.*

*Our Supplier, which manufactures all of the PVC-U components used in our composite doors, is at the forefront of sustainable developments in the PVC-U industry. The company recycles more than 2.4 million waste window frames per year which would otherwise go to landfill. The material is used to manufacture brand new windows, for closed-loop material sustainability.*

*Your front door needs to look its best in the thick of everyday action. That's why every single one of our expanded range is designed to stand up to the hardest knocks, the toughest treatment and the harshest weather.*

*A strong 4mm glass reinforced plastic (GRP) outer skin with a rigid foam in-fill panel means that your door is virtually draught-free, giving you higher levels of comfort and energy efficiency. In fact, the heat insulation factor of our doors is up to six times higher than a traditional timber door. Our door collection has a realistic woodgrain finish in a wide range of distinctive colours with a good choice of handles, letterboxes and door knockers for you to create your own style. In addition, the latest 5-hook locking system makes it much harder for intruders to break in, helping keep your home secure. What's more, our doors have been approved by the Association of Chief Police Officers through the Secured by Design scheme.*

*It's not often that such a high quality product requires so little maintenance. Yet these stunning doors need only occasional cleaning to keep their eye-catching good looks. With our composite doors, you can be sure that no matter what your door goes through, its beauty will never fade.*



## STRENGTH, SECURITY & STYLE



*Our collection of composite doors have earned the approval of the Association of Chief Police Officers' Secured by Design scheme and the police preferred specifications*

### ▼ KEEP INTRUDERS AT BAY

The door to your home has an important job to do, protecting you, your family and your possessions from intruders and damage. It's one thing to look good on the outside, but when push comes to shove, can your door withstand the pressure? With our door collection, you don't have to worry. All lever doors feature the very latest locking technology including a 5 hook option which gives your home complete security, long handle or finger pull doors feature

### ▼ FULLY ACCREDITED

a 2 hook lock with a centre dead bolt. We use the latest anti-bump and anti-snap cylinder lock with cylinder guard to make your door far more secure than most other doors available today. If someone tries to break in, PVC-U edge banding to both sides of the door helps protect against damage. Plus, for even greater peace of mind, all of our doors and locks have been through rigorous tests and simulated break-in attempts.

## OUR DOOR RANGE





## ADD A SPLASH OF COLOUR NOW AVAILABLE IN ANY RAL COLOUR †



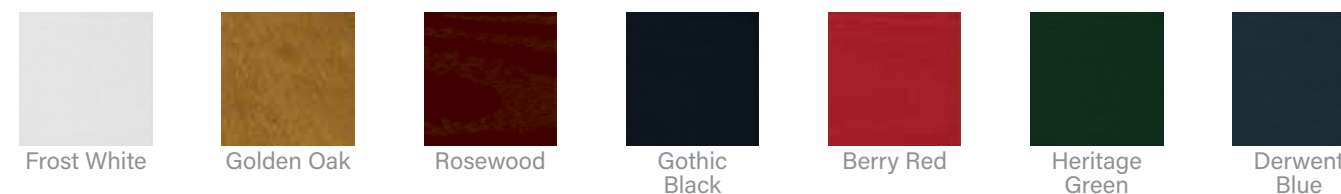
### A CHOICE OF CONTEMPORARY & TRADITIONAL STYLES

*Our Collection of doors can now be sprayed in any RAL colour † providing endless possibilities to make your entrance door the ultimate statement in style.*

#### What is RAL?

*RAL is a standard matching colour coding system widely used in building products. There are approximately 1,625 colours in the system.*

#### Traditional Door Colours



#### Contemporary Door Colours



#### Heritage Door Colours



#### ▼ MAKE A STATEMENT

From vibrant red to tranquil green to subtle grey, the colour of your door makes a statement about you and your home. The Dales Collection now gives you a choice of 15 standard colours and now available in any RAL colour† for a highly personal finish. All of our doors are white on the inside as standard, with colour both sides available as an option.

## MAKE IT YOURS



*Door Knockers and Slimline Knockers available in Gold, Chrome, Satin Silver and Satin Black*



### SOMETHING TO TURN YOUR HEAD

You have a choice of Gold, Chrome or Satin Silver which are made from Stainless Steel, Black Cast Iron effect, Satin Black and White (which are powder coated) handles, letterboxes and door knockers. So not only do they match perfectly, but you enjoy long lasting durability and trouble free performance. Doors can also be fitted with a spyhole built into the knocker if required, so you have the peace of mind of seeing who your visitors are before opening your door.

Our high quality stainless steel handles are available as conventional lever handles or as lever split handles. House numbers are also available in either polished Chrome, Gold, Satin Silver, White and Satin Black so visitors and the delivery drivers can find the right house!

### LOW-THRESHOLD FOR EASIER ACCESS

Our Collection of composite doors has been designed with a low threshold option, available in Chrome or Gold, to complement the rest of your door furniture.

This removes the raised threshold along the bottom of the door, giving you easier access to your home. In addition, the foot of the door frame is end-milled to the threshold, for strength and a superior finish. We can also offer thresholds to meet Part M of the Building Regulations which are perfect for people with pushchairs and for wheelchair users. When used with appropriate width door.



STANDARD



LOW

ALUMINIUM THRESHOLDS



LOW & PART M

## INDIVIDUAL STYLE WITH MAXIMUM SECURITY



Bar Handles



Cast Iron Effect



Lever Handle



Cylinder Pull Handles



Numerals shown in Gold



Door Knob shown in Satin Silver

### SOMETHING TO TURN YOUR HEAD

All our composite doors feature a weather bar as standard which sits at the bottom of your door frame to ensure that the rain runs away from the door frame (Applies to internally opening doors). Choose from Chrome, Gold, Frost White, Berry Red, Derwent Blue, Gothic Black and Heritage green.



## THROUGH THE LOOKING GLASS



### BEAUTY THAT SHINES THROUGH

You can choose from bold half-glazing, through to contemporary arches and traditional glazing infused with decorative picture art. From traditional designs to abstract geometric shapes and colourful glass options, we're sure to have a design for you. Our wide range of glazing options enables you to add the finishing touch to your door and complement your home. All of our glass designs are made using the highest quality materials, so glass colours will remain bright and vibrant for years to come. Manufactured using traditional techniques and finished by hand, our glass options offer the best possible finish.

### TRIPLE-GLAZED UNITS

We offer an extensive range of triple-glazed glass in many stunning designs including some Gold and Silver lead options. Constructed using hand-cut bevels and textured glass pieces, triple-glazed units are beautiful additions to any door design. What's more, they offer excellent thermal and sound insulation properties, as well as providing extra security thanks to the additional strength.

## CREATING PRIVACY WITH EVERLASTING STRENGTH

Many of our glass designs can be specified with different backing glasses as well as clear, offering varying levels of obscurity. Choosing the right backing glass can help increase the level of privacy your door offers, as well as match glass elsewhere in your property.



## THE BIRCHOVER



**The Birchover**  
Door style shown in Anthracite Grey with Mene glass

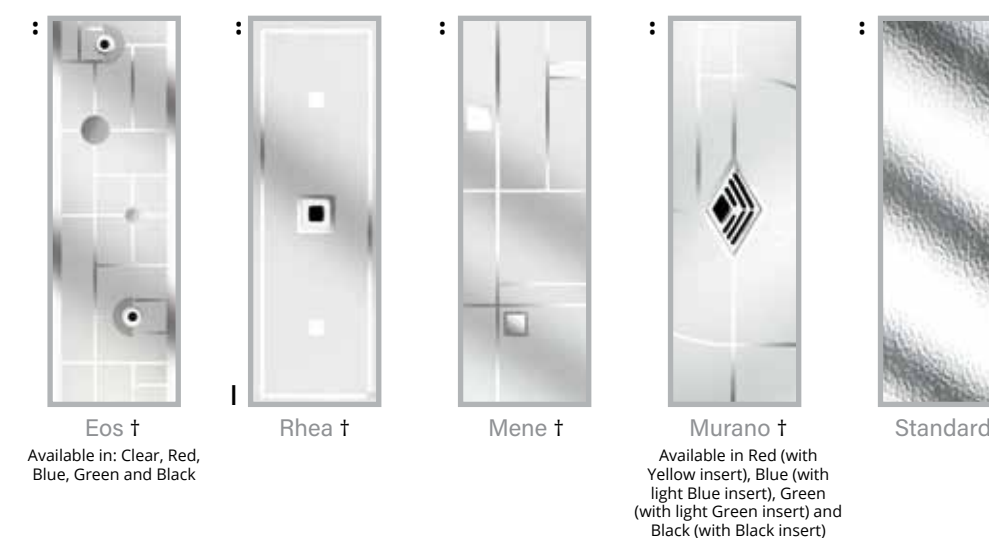


◀ **Top:**  
Shown in Heritage Green  
with Silvaner glass

**Bottom:**  
Shown in Moondust Grey  
with Rhea glass

The in line slim glazing details on the Birchover door is inspired by the contemporary European door look.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE BRADBOURNE



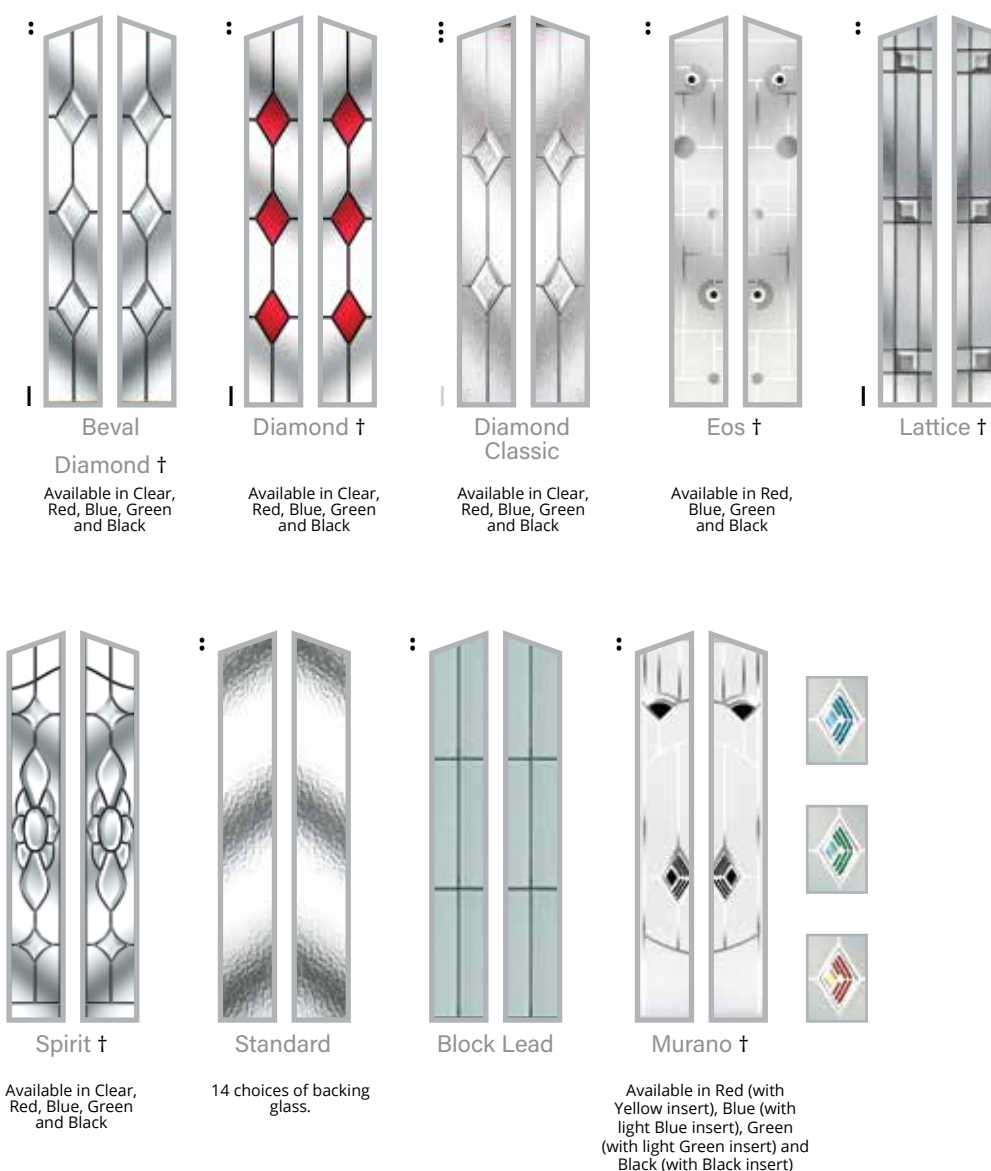
The Bradbourne  
Door style shown in Slate Grey with Lattice glass



◀ Top:  
Shown in Royal Magenta  
with Spirit glass

Distinctive eyebrow twin door lights give the Bradbourne a delightful individual look, evocative of the Georgian era. Choose a glass style that makes the most of this feature to really make your door stand out.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: Gold Silver Lead

GLAZING: Double Glazing Tripple Glazing



## THE BRASSINGTON



**The Brassington**  
Door style shown in Gothic Black with Murano glass

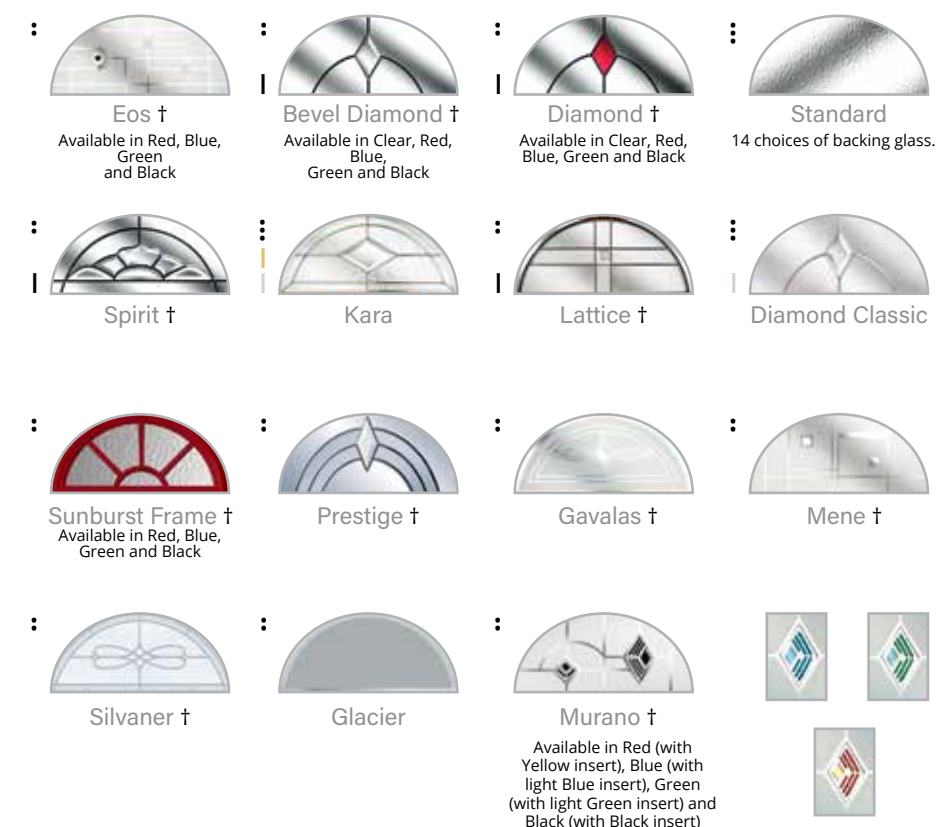


◀ **Top:**  
Shown in Chartwell Green  
with Spirit glass

**Bottom:**  
Shown in Frost White with  
Gavalas glass

Our Brassington door style features eye catching half-moon glazing, giving you a high degree of privacy behind your door whilst still letting light in. Remember to have a spyhole fitted to your door if you'd like to check on who's knocking before you open the door.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE BRETTON



**The Bretton**  
Door style shown in Chartwell Green with Diamond Classic glass

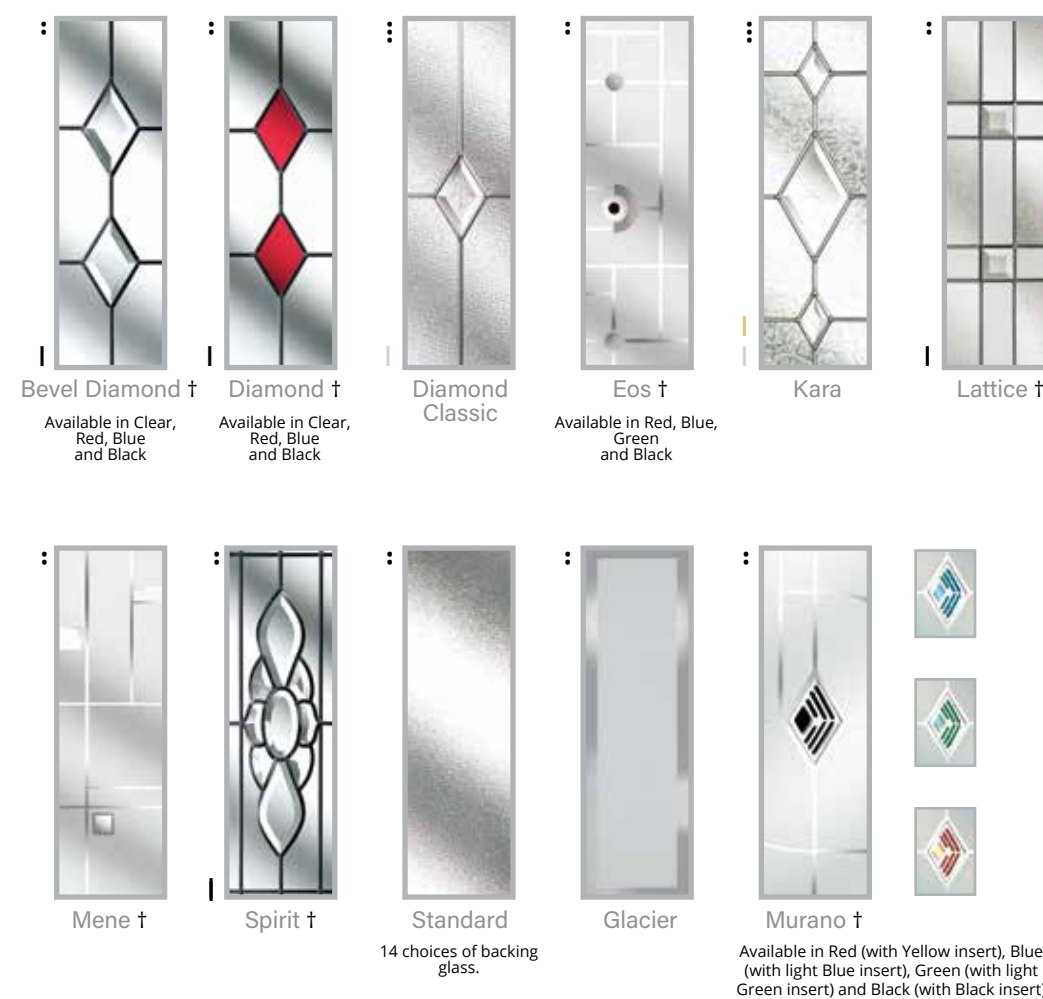


◀ **Top:**  
Shown in Golden Oak with  
Spirit glass

**Bottom:**  
Shown in Frost White with  
Glacier glass

The Bretton design is a clever updating of the classic cottage style door, combining it with modern composite door technology. With vertical boarding, and oblong shaped glass, the Bretton provides real privacy and allows you to make a bold statement with the colour of your door.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: Gold Silver Lead

GLAZING: Double Glazing Tripple Glazing



## THE CHATSWORTH



**The Chatsworth**  
Door style shown in Berry Red with Red Diamond glass

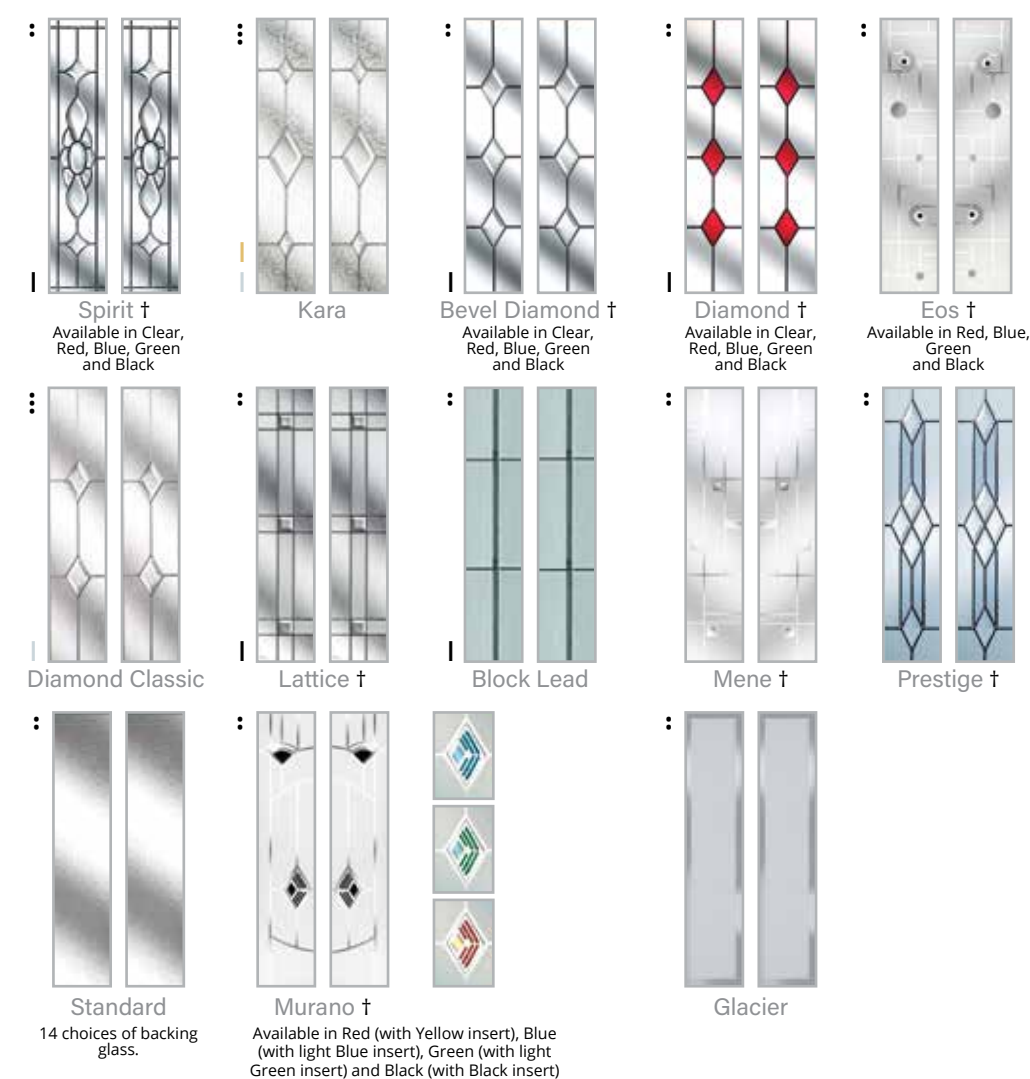


◀ **Top:**  
Shown in Chartwell Green  
with Diamond Classic glass

**Bottom:**  
Shown in Derwent Blue  
with Murano glass

Classic Georgian style and refined proportions makes the Chatsworth an elegant choice, fit for the grandest of homes. Twin door lights also make the Chatsworth incredibly practical as it allows light to flood into your hallway, keeping your interior well lit with natural light.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE CHELMORTON



**The Chelmorton**  
Door style shown in Gothic Black with Diamond Classic Glass

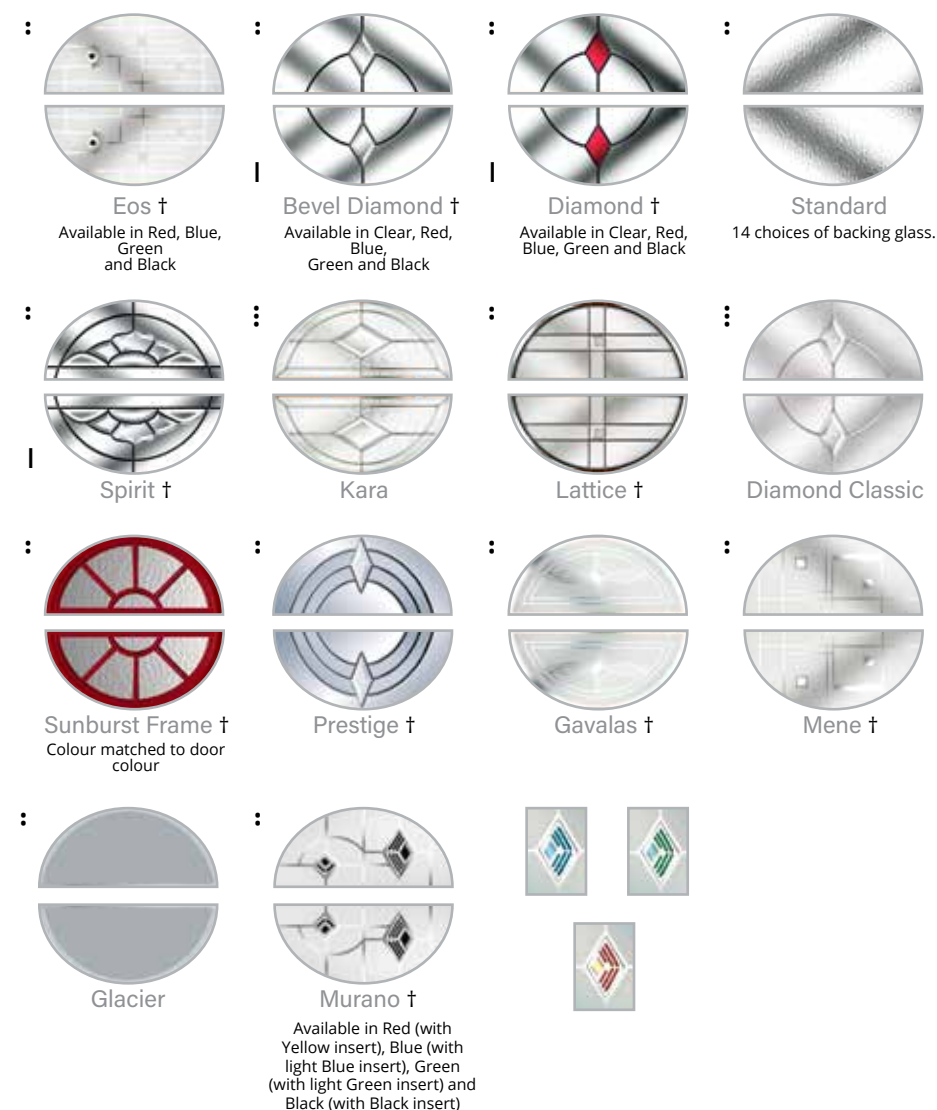


◀ **Top:**  
Shown in Frost White with  
Sunburst glazing frame

**Bottom:**  
Shown in Heritage Green  
with Kara glass

The distinctive Chelmorton design incorporates double halfmoon glazing. This unusual and charming feature gives you the freedom of creating a door style that is either traditional or contemporary, depending on the door colour and glazing style you select.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS:  Gold  Silver  Lead

GLAZING:  Double Glazing  Tripple Glazing



## THE CROMFORD



◀ **Top:**  
Shown in Anthracite Grey  
with Spirit glass

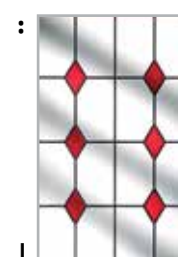
**Bottom:**  
Shown in Golden Oak with  
Lattice glass

The Cromford style allows the maximum amount of light into your home, and really lets the glass make a statement on this door. As well as making an impressive front door, the stylish Cromford design is also often used as an impressive back door.

### GLAZING STYLES AVAILABLE



Bevel Diamond †  
Available in Clear,  
Red, Blue, Green  
and Black



Diamond †  
Available in Clear,  
Red, Blue, Green  
and Black



Eos †  
Available in Red, Blue,  
Green  
and Black



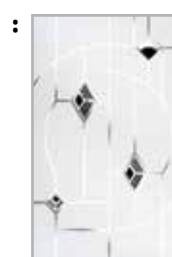
Lattice †



Block Lead



Mene †



Murano †  
Available in Red (with Yellow insert), Blue (with  
light Blue insert), Green (with light Green insert)  
and Black (with Black insert)



Spirit †  
Available in Clear,  
Red, Blue, Green  
and Black



Glacier



Kara



Standard  
14 choices of backing  
glass.

† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE ELTON



**The Elton**  
Door style shown in Slate Grey with Simplicity Zinc glass

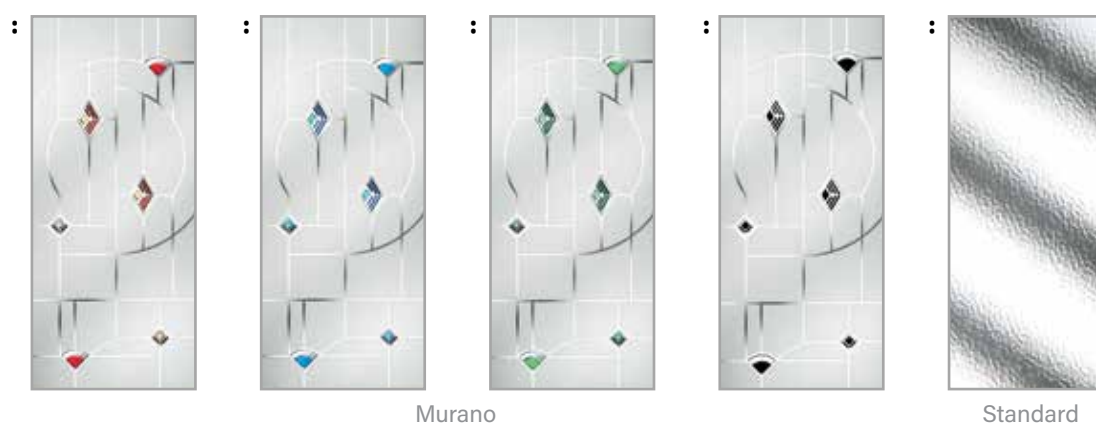


◀ **Top:**  
Shown in French Blue with  
Bohemia glass

**Bottom:**  
Shown in Royal Magenta  
with Murano glass

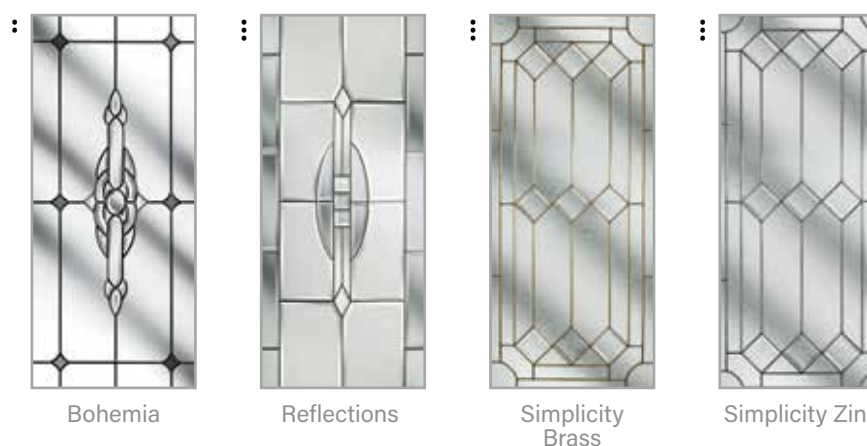
Maximise the amount of natural light into your home with The Elton style which offers the largest glazed area in the door range. The traditional aesthetics of this door make it the perfect solution for a back door as well being versatile enough to use for an entrance.

### GLAZING STYLES AVAILABLE



Murano  
Available in Red, Blue, Green and Black

Standard



Bohemia

Reflections

Simplicity  
Brass

Simplicity Zinc

† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE HARTINGTON



**The Hartington**  
Door style shown in Gothic Black with Simplicity Zinc glass

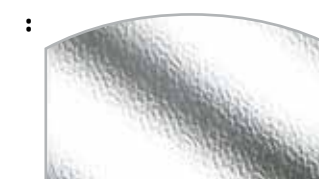


◀ **Top:**  
Shown in Slate Grey with  
Havana glass

**Bottom:**  
Shown in Chartwell Green  
with Reflections glass

The Hartington offers a modern and stylish take on a classic 1930's style front door. The arched top glazing and triple vertical panels help create a traditional and imposing entrance to your home. A choice of modern and classic glass styles ensure this door retains a timeless look.

### GLAZING STYLES AVAILABLE



Standard



Simplicity Zinc  
Available in Zinc and Brass



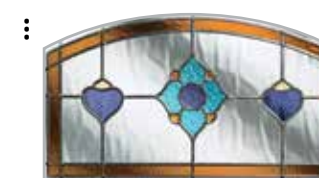
Glacier



Reflections



Havana



Dorchester



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE HATHERSAGE



**The Hathersage**  
Door style shown in Gothic Black with Diamond Classic glass

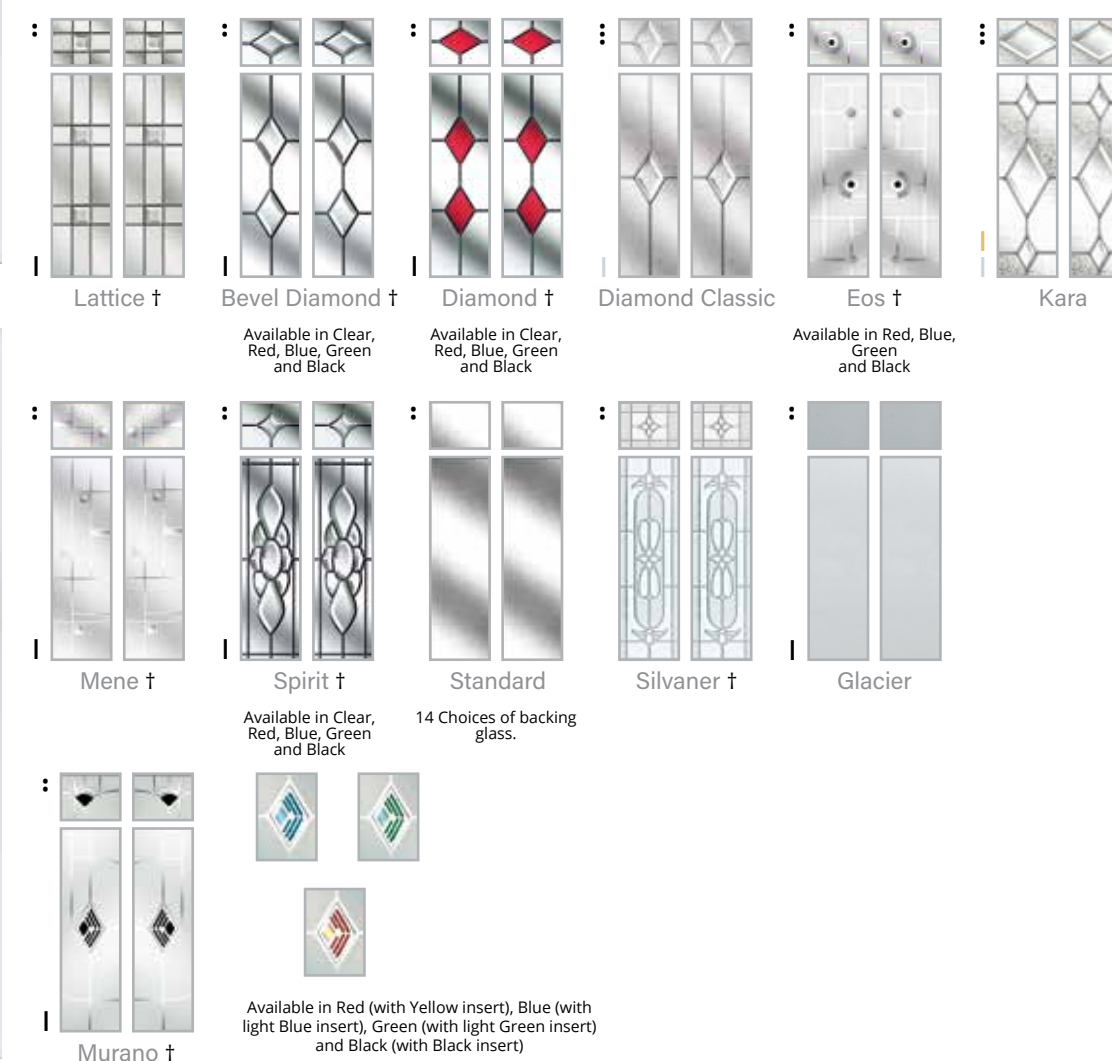


◀ **Top:**  
Shown in Duck Egg Blue  
with Silvaner glass

**Bottom:**  
Shown in Moondust Grey  
with Diamond Classic glass

Colonial style meets modern performance in our Hathersage door. The four door lights allow plenty of natural light to flood into your home, whilst the cross members between the glass give your door a solid feel and a certain air of refinement.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE LITTON



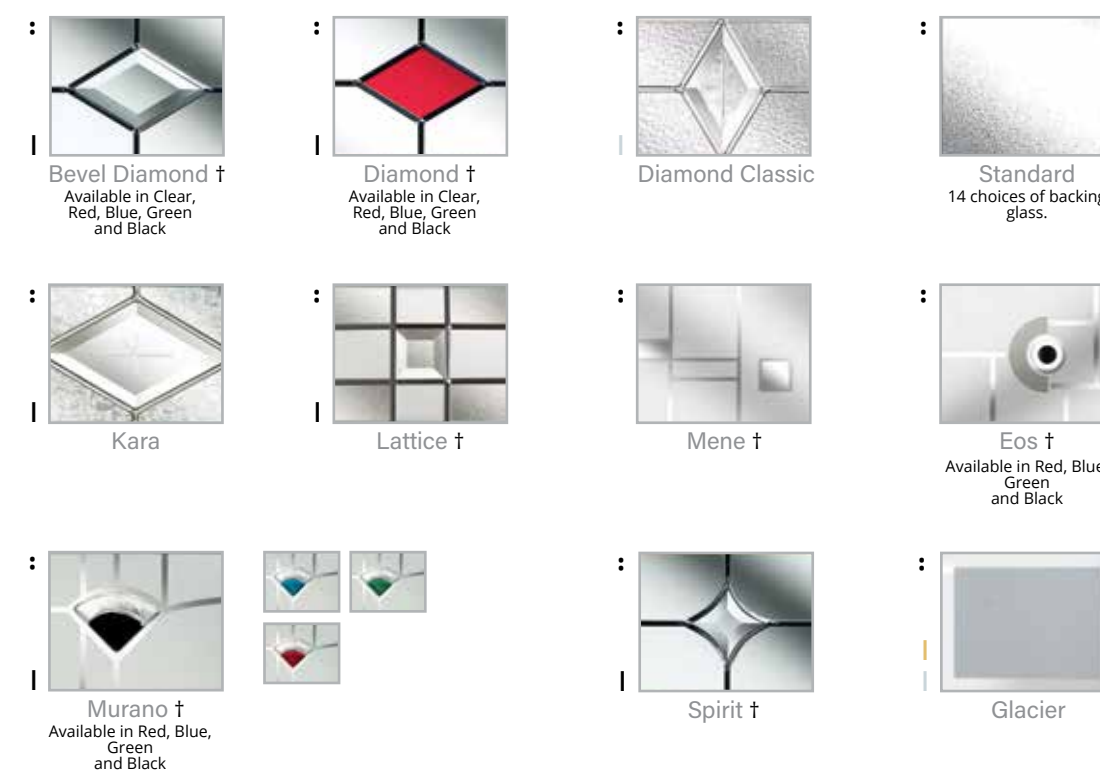
**The Litton**  
Door style shown in Duck Egg Blue with Lattice glass



◀ **Top:**  
Shown in Moondust Grey  
with Diamond Classic glass

The new Litton is a bold, contemporary design with a subtle Art Deco influence, creating a modern style perfect for a variety of homes in both urban and rural environments. With vertical boarding and three quaint rectangular glazed panels.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE MIDDLETON



**The Middleton**  
Door style shown in Frost White with Mene glass



◀ **Top:**  
Shown in Duck Egg Blue  
with Lattice glass

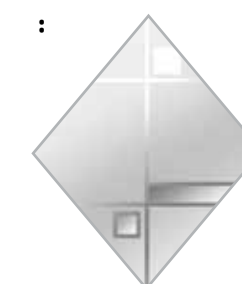
**Bottom:**  
Solid door option shown in  
Gothic Black

The Middleton is perfect when you want the safety and performance of a composite door to blend seamlessly with a cottage style property. With vertical boarding, the Middleton offers authentic country looks and features a distinctive diamond shaped window for added charm.

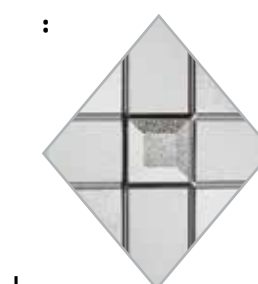
### GLAZING STYLES AVAILABLE



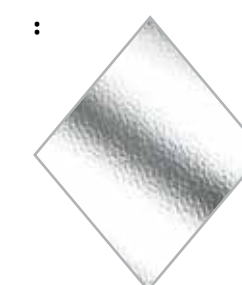
Eos †  
Available in Red, Blue,  
Green  
and Black



Mene †



Lattice †



Standard  
14 Choices of backing  
glass.



Solid  
Available as a solid  
door with no glazing



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE NEWHAVEN



**The Newhaven**  
Door style shown in Gothic Black with Murano glass



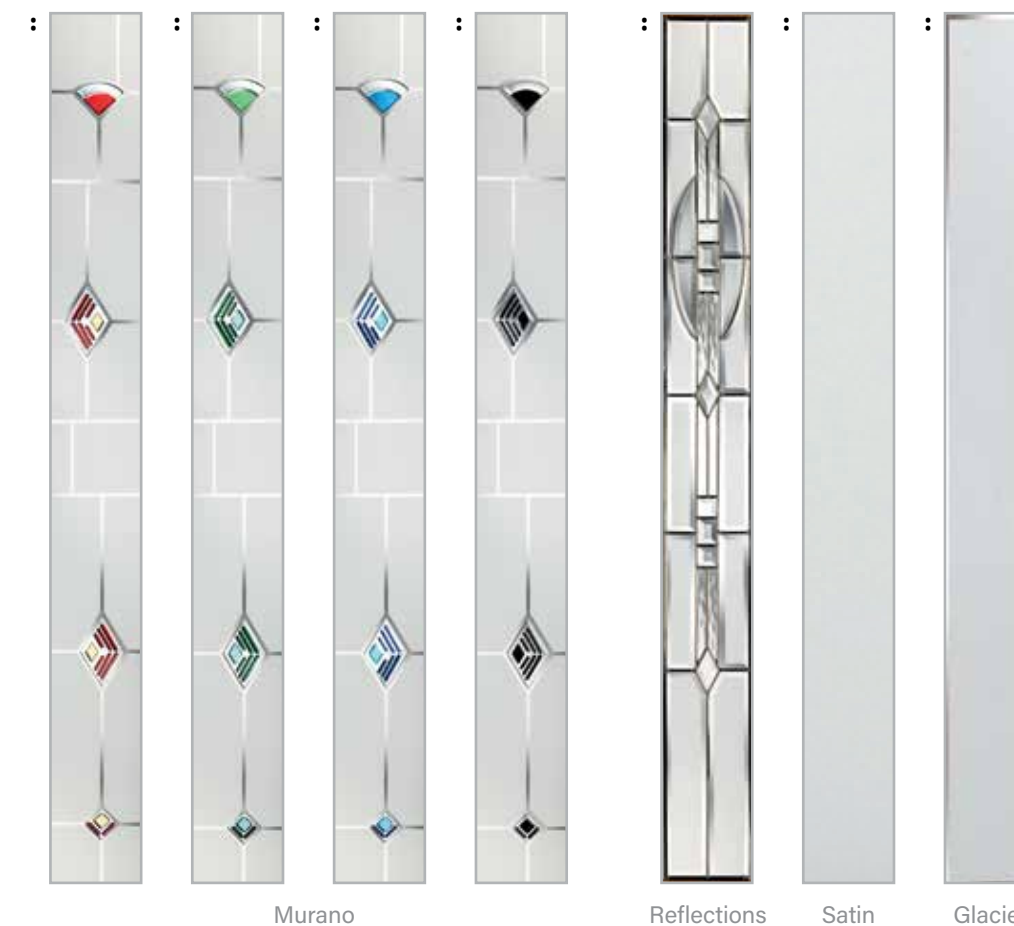
◀ **Top:**  
Solid door option shown in  
Anthracite Grey

**Bottom:**  
Shown in Moondust Grey  
with Reflections glass



The Newhaven offers the perfect balance between traditional looks and contemporary design. The unique characteristics of horizontal boarding coupled with a long bar handle make this door style an ideal solution for both cottage styles and new build properties.

### GLAZING STYLES AVAILABLE



Solid door option available. Glazing options available with left, centre or right aligned glass panel.

† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: Gold Silver Lead

GLAZING: Double Glazing Tripple Glazing



## THE THORPE



**The Thorpe**  
Door style shown in Anthracite Grey with Murano Green glass

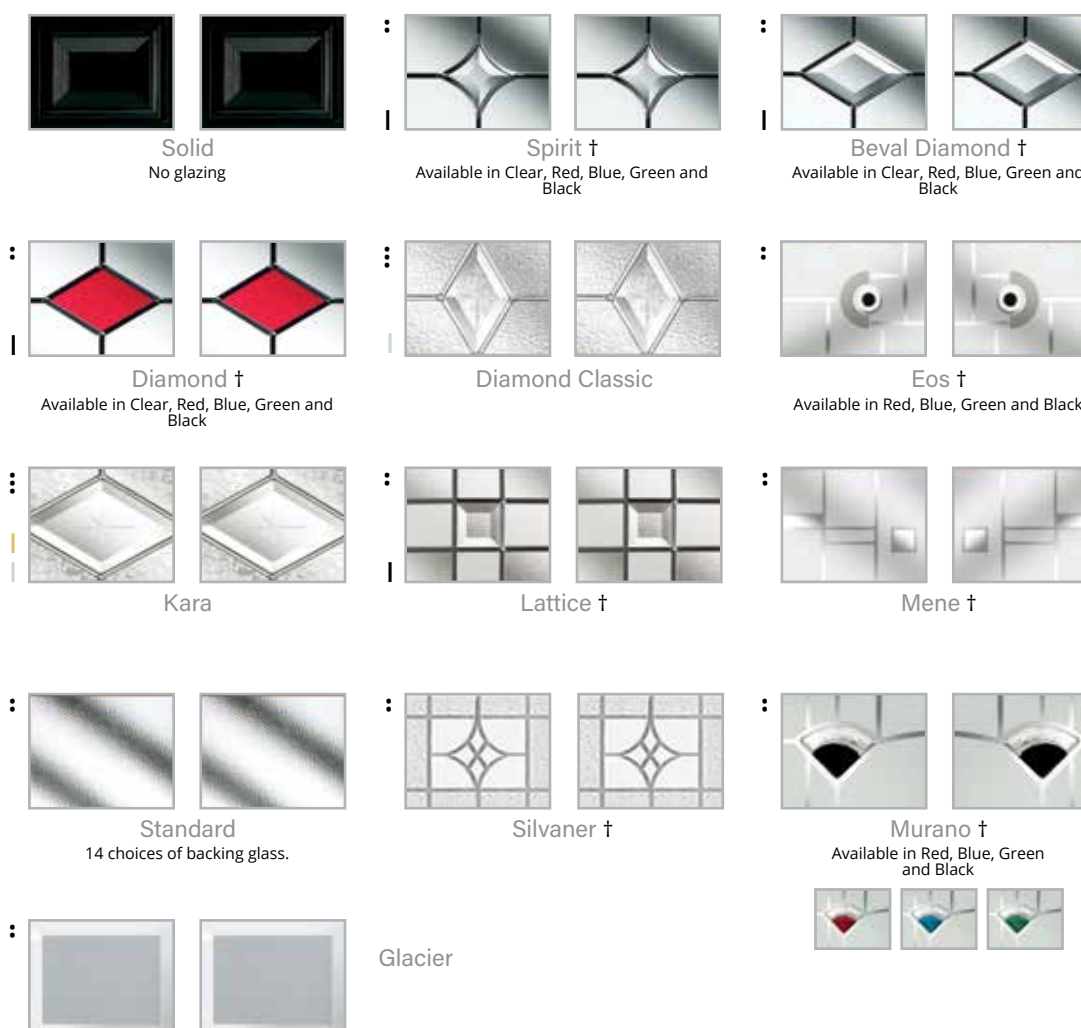


◀ **Top:**  
Shown in Berry Red with  
Lattice glass

**Bottom:**  
Shown in Chartwell Green  
with Diamond Classic glass

Refinement, strength and elegance are brought together in our impressive Thorpe design. A large door area and smaller glass lights allow you to make a clear statement with the colour of your door, whether in subdued Gothic Black or vibrant Berry Red.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



## THE WINSTER



The Winster  
Door style shown in Berry Red with Spirit glass

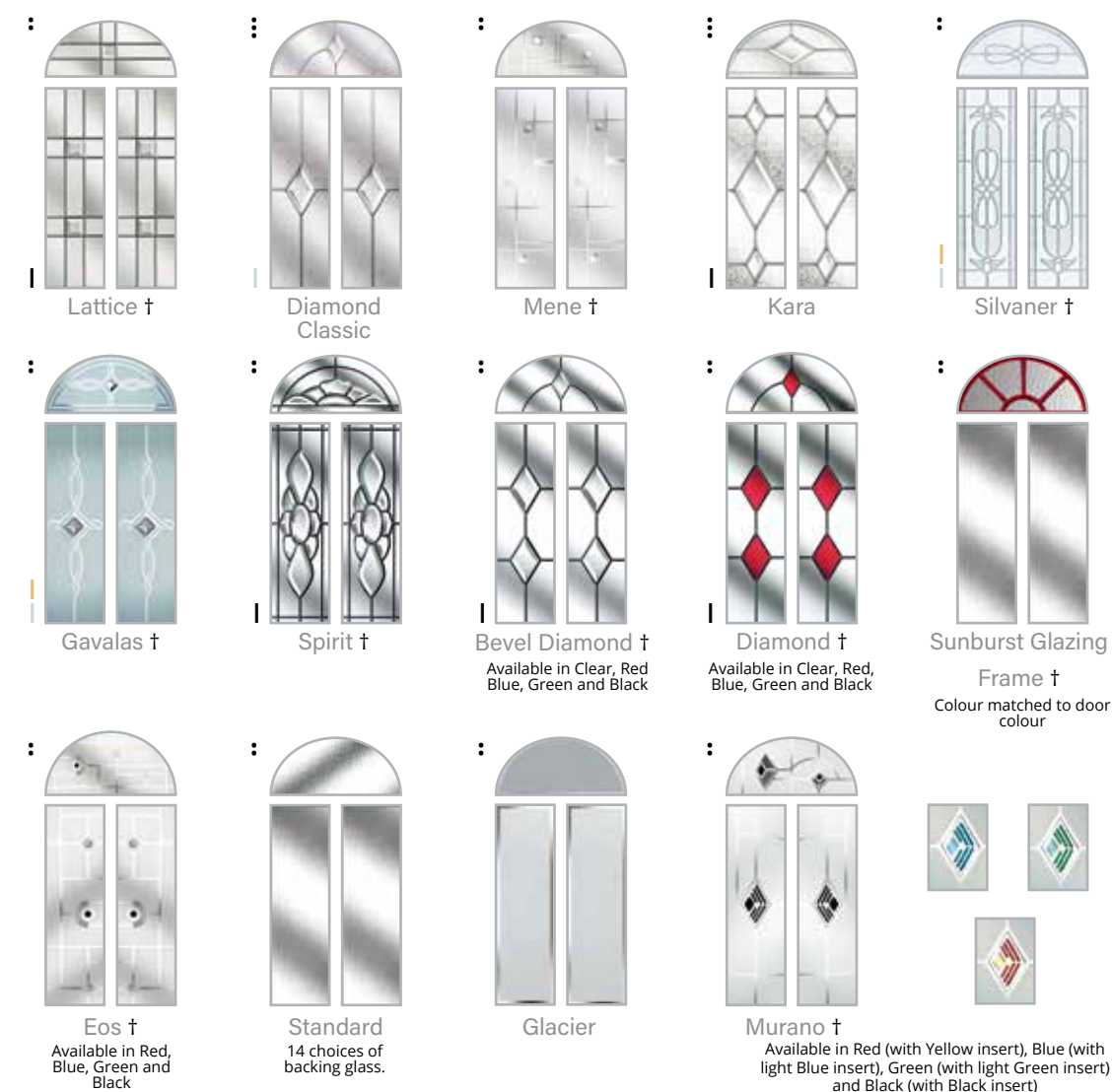


◀ **Top:**  
Shown in Heritage Green  
with Mene glass

**Bottom:**  
Shown in Duck Egg Blue  
with Silvaner glass

The Winster combines pleasing half-moon and mid-panel glazing, giving a door style full of character that allows plenty of light inside your home. Remember to think carefully about the style of glass and backing glass that you choose, as this will affect the level of privacy your door offers.

### GLAZING STYLES AVAILABLE



† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: Gold Silver Lead

GLAZING: Double Glazing Tripple Glazing



## THE WIRKSWORTH



**The Wirksworth**  
Door style shown in Gothic Black with Diamond Classic Glass

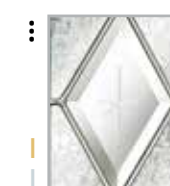


◀ **Top:**  
Shown in Golden Oak with  
Standard Glass

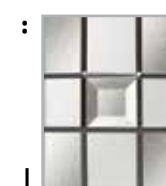
**Bottom:**  
Solid Door option shown in  
Royal Magenta

The Wirksworth offers a contemporary take on the traditional, ideal for a cottage style or new build property. With vertical boarding, the Wirksworth offers stunning looks and features a distinctive sequence of quad glazing available in a range of glass designs.

### GLAZING STYLES AVAILABLE



Kara



Lattice †



Mene †



Diamond †  
Available in Clear, Red,  
Blue, Green and Black



Silvaner †



Eos †

Available in Red, Blue,  
Green and Black



Standard

14 Choices of backing  
glass.



Beval Diamond †

Available in Clear, Red,  
Blue, Green and Black

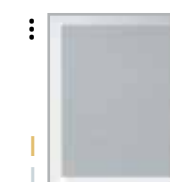


Spirit †

Available in Clear, Red,  
Blue, Green and Black



Diamond Classic



Glacier



Solid

Also available as a solid  
door.  
Glazed options are  
available left, centre and  
right aligned

† These glass styles are supplied with a choice of backing glass. Please see page 19 for these options

LEAD OPTIONS: | Gold | Silver | Lead

GLAZING: : Double Glazing : Tripple Glazing



# FLUSH SASH WINDOWS

## RESIDENCE 9



### 01 // TIMBER ALTERNATIVE

Residence 9 is a window and door system designed to authentically replicate 19th Century timber designs.

The traditionally elegant flush exterior and stylish decorative interior create that classic aesthetic.

A combination of design, innovation and technological advancement is how Residence 9 outperforms many other systems.

Your R9 journey starts here...



### 02 // HERITAGE

Residence 9 embraces modern manufacturing and celebrates the techniques of traditional British craftsmanship. The joints are butted together to replicate timber, giving your windows and doors the authentic timber appearance R9 is famous for.

Residence 9 can tick all the boxes for your property. It is designed to replicate the flush timber designs found in heritage properties in our towns, villages and cities. It enables you to replace your windows and doors with an authentic design and in heritage colours, without losing the character appearance and feel of the period.

### ▼ LUXURY AND AUTHENTICITY

Whether you own a modern, period, conservation, listed or heritage home, The Residence Collection is a suite of distinctive and luxurious window and door systems to suit any property type. The Residence Collection is Feel Warm's flag ship flush sash window system which comes in 3 different variations to satisfy a range of property requirements. The R9, R7 and R2 products are the pinnacle of flush sash window systems and attract the attention that they deserve. A very diverse colour palette is at your disposal, consisting of an

eclectic mix of authentic finishes covering a number of architectural styles. We can offer everything from timeless classics like Grained White to contemporary favourites such as Cotswold Green.

You also have the opportunity to choose a dual finish so that you have a contrasting internal colour that complements your indoor space as elegantly as the external colour suits your outdoor surrounds.



## RESIDENCE 7



*Fresh design and performance; For those wanting an authentic flush look both externally & internally, but wish to take advantage of a contemporary window and door system*

### ▼ MARKET-LEADING DESIGN FOR MODERN LIVING

Residence 7 has been designed to embrace multiple manufacturing techniques. A traditional mechanical joint provides the ultimate timber alternative aesthetic. A mitre welding technique can fuse the joints together diagonally for a contemporary appearance, or choose the Graf weld for a seamless diagonal weld. The Timberweld® process welds the profiles with a timber look to both sides, or a MechWeld/External Timber Look (ETL) gives a diagonal weld to the internal face, with

a timber look to the external external face.

Create an individual design statement for your home with a range of luxury colour finishes and hardware options. All of them have been carefully created with you in mind, allowing you to replace your current windows and doors with a more efficient, secure and attractive system.

## RESIDENCE 2



### 01 // SLEEK AND SQUARED

Contemporary and squared frame; Its ground-breaking design means that it carries exquisite styling and features that are usually found on aluminium and composite systems, now in PVC-U. The Residence Collection are pioneers in their field developing window and door systems with technology and innovation at the forefront. Residence<sup>2</sup> is the architectural highlight of the collection, with clean lines and superb performance.

Very clear in its design, with a cutting edge internal shape its unconventional and unique.



### 02 // DESIGN AND CONSTRUCTION

An elegantly flush sash exterior gives Residence<sup>2</sup> its bold and modern appearance. All glass sight-lines are perfectly equal providing symmetry, complementing the internal stylish square detail.

Residence<sup>2</sup> has been engineered to meet current and anticipated future standards, other window frames typically offer 3 or 5 chambers and are usually 70mm wide, Residence<sup>2</sup> has 9 chambers and is 100mm wide.



## BIFOLD DOORS



*Constructed from the highest quality materials and hardware*

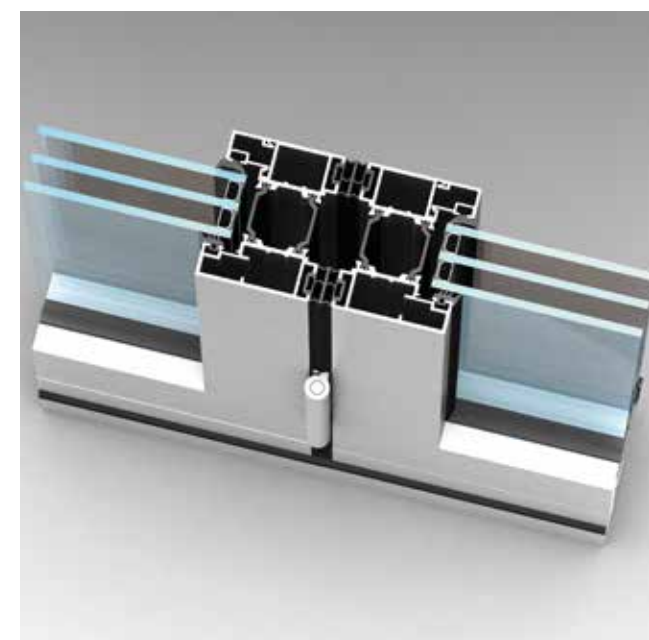
### ▼ SECURE AND RELIABLE

All our bifold doors feature multi-point locking systems, toughened safety glass and shoot bolts. Market leading anti-snap lock cylinders from Ultion are available too. Featuring a slender 51mm frame depth, our bi-folds perform exceptionally well for weather resistance, having been stringently tested to BS6375 quality assurance. Utilising thermally broken technology, our aluminium bi-folds can achieve minuscule U-values of 1.5 W/m<sup>2</sup>K.

They can be fitted with double or triple Insulated Glass Units, ranging from 24mm-36mm in width.

We can fulfill a range of aesthetic desires with a huge range of powder coated colours, applied singularly or dually our bifold doors are available in multiple configurations and their handles can be finished in a choice of colours.

### QUALITY PRODUCTS



Contemporary aluminium Slim Bifolding Doors can easily transform your self-build, renovation or house extension. They are designed to cover large openings, and we offer a great range of configurations, focusing on practicality and easy access.

As you open this door, you'll find yourself mesmerised by the smooth and effortless functionality of this door. They're sturdy and rigid, able to withstand even the harshest weather conditions. Suitable for a variety of homes, you'll be more than happy with the quality of your new bifolding doors.







## THEY CHOOSE US

LISTEN TO WHAT THEY SAY ABOUT US



### MR RICHARDSON NEW WINDOWS

” Very happy with our new windows, has made a huge difference. Excellent service and the guy was really friendly, hoping to have a conservatory done in the near future so will be using again!

### MR GARDNER REPLACEMENT CONSERVATORY

” We had a complete replacement Conservatory installed; new frames and glazing and Supalite Roof. Feelwarm are exceptionally diligent and professional in their approach.

They totally debunk the stereotype of the unreliable teeth sucking builder who guesses a price and never shows up. They give you a date and stick to it. When issues occur they are red hot on communication and keep customers updated and expectations managed throughout. They have high standards of workmanship and quality control. Their staff are directly recruited and reflect the standards of the business in their care and courtesy. I would say that they can better the standards of customer service and quality of many of the big corporate names. They operate a very robust and reliable computerised system through which they manage the customer journey from quotation to sign off.

Very impressed and delighted with the transformation to our home.



## WE ARE PROUD OF WHAT OUR CUSTOMERS SAY ABOUT US



### MR POYNER NEW WINDOWS

” We had new windows and lintels fitted

A professional first class job and finish.

Would definitely recommend feel warm glazing. Very competitive price and excellent service.

### MR ROGERS REPLACEMENT CONSERVATORY

” I just wanted to pass on short thank to you and your team for the work completed on our Conservatory.

I know our install was not that easy as during the sales process we were not totally sure on our requirements and then we wanted our existing blinds to refit and the gable end design to be changed !

The end result is that we got exactly what we had hoped for and are delighted we choose Feelwarm as throughout you have shown that trying to meet customer requirements is at the heart of how you operate with each and every member of your team both office and on site being both pleasant and professional.

I know that its not easy to manage several jobs all with different customers thinking there's is the most important but we really appreciated being regularly updated by Ryan to ensure we were happy with next steps, all of which were completed on time.

Please pass on our thanks , we wont hesitate to recommend or use Feelwarm again should the need arise.







## YOUR PROJECT

LET'S SEE WHAT WE HAVE TO DO

### LETS GET STARTED!

*First things first we need to say hi!  
By far the best and most accurate  
approach to getting a quote is to see  
us face to face*

Why not book an appointment today with our installation consultant to come out and visit you. You can book an appointment on our website [www.feelwarm.co.uk](http://www.feelwarm.co.uk) or give us a call on 01785 503603 where our customer services representative will be more than happy to sort an appointment out for you.

### PRE FLIGHT CHECKS!

We never quote in the home! It is a founding principle at Feel Warm that we never use any form of high pressure sales tactics and so we will never ask you to sign up in the home. You can be assured when engaging with Feel Warm that you will not get a traditional UPVC salesman in your home, we are friendly, professional and a consultation based organisation.

### HIT THE BULL'S-EYE

When embarking on a home improvement you want to hit the jack pot first time. By choosing Feel Warm we have a number of resources at our disposal and solutions to suit a variety of requirements and budgets so to avoid having to be quoted by loads of companies doing different solutions just give us a call!

## NECESSARY STEPS TO PERFECTION

### 01

#### CONSULTATION

In order to get a quote we need to gather information about your property and understand your requirements. You can visit our website at [www.feelwarm.co.uk](http://www.feelwarm.co.uk) and book a survey with our installation consultant to come and visit you or just give us a call on 01785 503603

### 02

#### QUOTATION

Our quotation will contain no hidden costs. We never charge a customer more for a job if it costs more than we estimated, another reason that our customers trust us with their projects. Your quote will be valid for 30 days and will be emailed to you.

### 03

#### ORDER SIGN OFF

Once you are happy with your design and quotation getting your order started could not be easier. All of our orders can be signed off using a digital signing tool online so no need to come out to our offices or have someone in your home to get things moving!



*We install amazing products that don't  
just look amazing but work amazing  
too, helping you to realise your home  
improvement vision.*



*Respecting your home is top  
of our agenda. We will always  
put down appropriate floor  
protection and protect your  
existing frames as much as we  
possibly can do.*



## WHY TAKE RISKS

- 01

**STRUCTURAL CALCULATIONS**  
.....

Where required we will always ensure that a structural engineer has produced calculations required by building control. In the event that you are also altering the thermal dynamics of your property we will engage with appropriate technical consultants to produce appropriate paper work that you will need in the event you ever sell your home.
- 02

**BUILDING CONTROL REGULATIONS**  
.....

We will always ensure that works on your property are covered by a building regulations certificate, usually this is done in collaboration with London Building Control one of our trusted construction industry partners. Regardless of if the work is self certified via CERTASS or completed under the regulation of LBC your works will be registered in the appropriate manner.
- 03

**INSURANCE**  
.....

When working in any industry and particularly in peoples homes insurance is critical to ensure that both you and ourselves are protected. Feel Warm maintain a high level of insurance coverage as regards public liability and professional indemnity as well as appropriate working at height coverage for all our staff.
- 04

**RISK ASSESSMENTS**  
.....

Ensuring compliance with Health and Safety at work rules is essential for us. That's why every single job that Feel Warm take on will have a full risk assessment completed and communicated to the installer teams on site.

## GET IN TOUCH

*We would love to talk to you more about your project but to do that we need to break the ice and say hello!*



EMAIL



WEB



SHOW ROOM



Our Show Room  
5 Radford Street,  
Stone,  
ST15 8DA



[www.feelwarm.co.uk](http://www.feelwarm.co.uk)



[contact@feelwarm.co.uk](mailto:contact@feelwarm.co.uk)

*Or we could just do it the old fashion way!  
Give us a call on 01785 503 603*





# THANK YOU!

FOR CONSIDERING US



**LONDON**  
BUILDING CONTROL



Our Show Room  
5 Radford Street, Stone,  
ST15 8DA



Unit 16 - 17 Simwood Court,  
Beacon Business Park, Stafford,  
ST18 0DG

[contact@feelwarm.co.uk](mailto:contact@feelwarm.co.uk) | [www.feelwarm.co.uk](http://www.feelwarm.co.uk) | 01785 503603



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